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Part#: 124441, 124442

Front Fixed Length Upper Control Arms

Jeep Wrangler TJ, Cherokee XJ, Grand Cherokee ZJ

READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Raise the front of the vehicle and support with jack stands under the frame rails just behind the lower control arm pockets.
3. Support the front axle with a hydraulic jack and remove the passenger's side upper control arm. Retain hardware.
4.  **Rubber Bushing Arms Only (124441) Steps 4-5:** Due to the larger 12mm mounting bolts at the frame the holes will need to be enlarged. Using a 31/64" drill from the outside of the frame, enlarge the holes to fit the larger hardware.
5. Install the new arm to the frame using the 12mm hardware (BP 941) and the 10mm hardware at the axle (BP 738). Leave hardware loose.
6.  **Poly Bushing Arms Only (124442) Steps 6-7:** Coat with a thin layer of grease and install the provided bushings and sleeves in the new control arms. Install the provided grease fitting in the threaded hole. Index the fitting so that it points toward the body of the control arm.
7. Install the new arm so that the grease fitting is down. Fasten the arms in the frame using the OE hardware and the 10mm hardware at the axle (BP 738). Leave hardware loose.
8. Repeat removal and installation on the driver's side. The axle can be raised or lowered to aid in aligning the axle mounting holes with the control arms.
9. With both arms installed, lower the vehicle to the ground. Bounce the vehicle to settle the suspension and torque the four control arm bolts to 35 ft-lbs.
10. Grease the polyurethane control arm bushings with lithium based grease.
11. Check all hardware after 500 miles.
12. Grease polyurethane control arm bushings at every regularly scheduled service.

PARTS LIST

Part #	Qty	Description
124441		
A203	2	Front UCA w/ rubber bushings
941	1	Bolt Pack
	2	12mm x 80mm bolt
	2	12mm lock nut
	4	12mm flat washer
738	1	Bolt Pack
	2	10mm x 80mm bolt
	2	10mm lock nut
	4	3/8" USS flat washer
124442		
A211	2	Front UCA w/ Grease Fitting Hole
3538BK	4	Poly Bushing
67	2	3/4" x 2" Sleeve
516	2	Zerk Fitting
738	1	Bolt Pack
	2	10mm x 80mm bolt
	2	10mm lock nut
	4	3/8" USS flat washer

