



#C5502 Installation Instructions 2011-2019 Chevrolet 2500/3500HD Sway Bar Link Kit

Read and understand all instructions and warnings prior to installation of product and operation of vehicle.

Zone Offroad Products recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known. Minimum tool requirements include the following: Assorted metric and standard wrenches, hammer, hydraulic floor jack and a set of jack stands. See the "Special Tools Required" section for additional tools needed to complete this installation properly and safely.

» PRODUCT SAFETY WARNING

Certain Zone Suspension Products are intended to improve off-road performance. Modifying your vehicle for off-road use may result in the vehicle handling differently than a factory equipped vehicle. Extreme care must be used to prevent loss of control or vehicle rollover. Failure to drive your modified vehicle safely may result in serious injury or death. Zone Offroad Products does not recommend the combined use of suspension lifts, body lifts, or other lifting devices.

You should never operate your modified vehicle under the influence of alcohol or drugs. Always drive your modified vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Always wear your seat belt.

» TECHNICAL SUPPORT

www.zoneoffroad.com may have additional information about this product including the latest instructions, videos, photos, etc.

Send an e-mail to tech-zone@ridefox.com detailing your issue for a quick response.

888.998.ZONE Call to speak directly with Zone tech support.

Difficulty Level

easy ① 2 3 4 5 difficult

Estimated installation: 10 mins

» PRE-INSTALLATION NOTES

1. Special literature required: OE Service Manual for model/year of vehicle. Refer to manual for proper disassembly/reassembly procedures of OE and related components.
2. Adhere to recommendations when replacement fasteners, retainers and keepers are called out in the OE manual.
3. Larger rim and tire combinations may increase leverage on suspension, steering, and related components. When selecting combinations larger than OE, consider the additional stress you could be inducing on the OE and related components.
4. Post suspension system vehicles may experience drive line vibrations. Angles may require tuning, slider on shaft may require replacement, shafts may need to be lengthened or trued, and U-joints may need to be replaced.
5. Secure and properly block vehicle prior to installation of Zone Offroad Products. Always wear safety glasses when using power tools.
6. If installation is to be performed without a hoist, Zone Offroad Products recommends rear alterations first.
7. Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle attitude. Always measure the attitude prior to beginning installation.

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Kit Contents

Qty	Part		
8	Stem Bushing	8	7/16" USS Washer
2	Sway bar Link	4	7/16"-14 Nyloc Nut

INSTALLATION INSTRUCTIONS

1. Remove the existing sway bar end links by removing the top and bottom nylock nut on the link. The new links assemble like the factory ones that were removed. Fig. 1

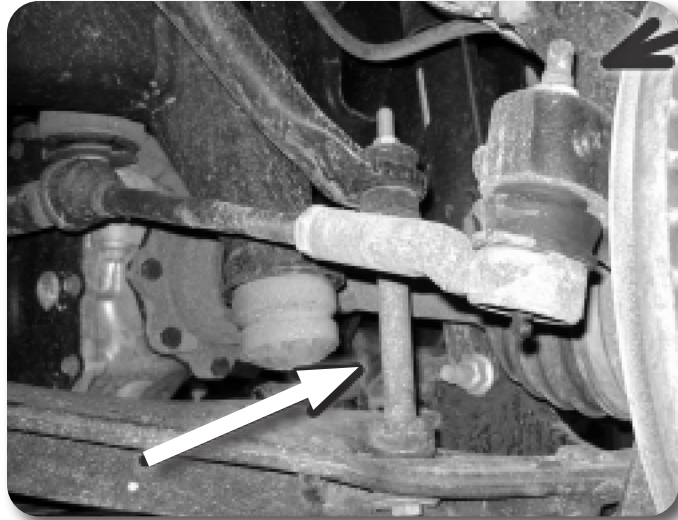


Figure 1

2. Attach the links to the original control arm mount holes and sway bar. Place a washer and bushing on each side of each mount point.
3. Loosely fasten with the 7/16" nylock nuts. Hold the links from spinning with a 9/16" wrench on the flats at one end of the link.
4. Tighten the nuts just until the bushings seat and begin to swell. DO NOT OVER TIGHTEN.
5. When installed properly there should be no more the 1/4 to 3/8" of thread sticking past the nut at each end of the link. Fig. 2, 3.

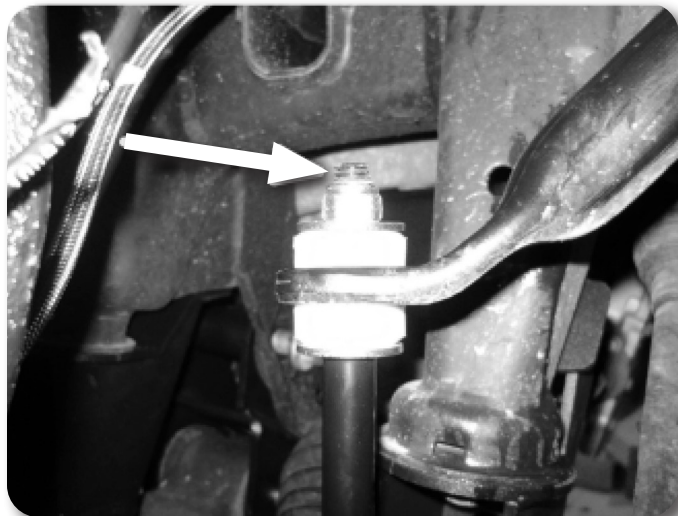


Figure 2



Figure 3

6. Repeat the steps on the other side.
7. Check all hardware for proper torque.
8. Re-check all hardware after 100 miles.